ELECTROCHROMIC BEHAVIOR OF NIO THIN FILMS DEPOSITED BY E-BEAM EVAPORATION AT ROOM TEMPERATURE

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Introduction

- **Experimental details**
- Results and discussion
- Conclusions and future perspectives







ELECTROCHROMISM





INTRODUCTION – HOW DOES AN EC DEVICE WORKS?





INTRODUCTION – APPLICATIONS



http://www.youtube.com/watch?v=NGWznDgH2fw





Avendano et al, Materials Science and Enginnering B,2007



http://www.youtube.com/results?search_query=boeing% 20787%20windows&sm=3



http://sageglass.com/sageglass/



INTRODUCTION - NICKEL OXIDE (NIO)



NiO_x (colored) + yLi⁺ + e⁻ \Leftrightarrow Li_y NiO_x (bleached)







SCM pellets, 3-6 mm, 99.99 purity





Evaporation rate: 0.3-0.5 Å/s Applied current: 5-30 mA





RESULTS AND DISCUSSION - XRD





RESULTS AND DISCUSSION - SEM





RESULTS AND DISCUSSION – OPTICAL PROPERTIES



Electrolyte : 0.5 M LiClO₄-PC

Applied voltage : ± 2 V

Active area : 1 cm²



Nomenclature	Optical Density (∆OD)	Color Efficiency (cm ² C ⁻¹)	
100 nm	0.22	31	
200 nm	0.26	33	
300 nm	0.40	35	
400 nm	0.42	54	
500 nm	0.64	55	



RESULTS AND DISCUSSION - CVS







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RESULTS AND DISCUSSION – REVERSIBILITY AND RESPONSE TIMES



Samples 100 e 200 nm = 100 cycles

 $t_{colored}$ 100 nm = 3.2 s $t_{colored}$ 500 nm = 6.3 s $t_{bleached}$ 100 nm = 1.0 s $t_{bleached}$ 500 nm = 4.4 s





RESULTS AND DISCUSSION - PROTOTYPE



Applied voltage = $\pm 2 V$ $\Delta T_{630 nm} = 77\%$



ITO/WO₃/LiClO₄-PC/NiO/ITO



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CONCLUSIONS AND FUTURE PERSPECTIVES

□ Structure and morfology → policrystalline with cubic fase

crystallite size: 20 – 40 nm

NO ANNEALING

Electrochromic behavior

	∆ T (%)	CE (cm ² C ⁻¹)	t _{col} (s)	t _{blea} (s)	Reversibility
100 nm	29	31	3.2	1.0	100
200 nm	38	33	3.9	1.7	100
300 nm	51	35	4.8	2.9	130
400 nm	53	54	5.7	3.8	> 200
500 nm	66	55	6.3	4.4	> 200

ITO/WO₃/LiClO₄-PC/NiO/ITO \implies ΔT = 77%



CONCLUSION AND FUTURE PERSPECTIVES

Different electrolytes and flexible substrates





CONCLUSION AND FUTURE PERSPECTIVES





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CONCLUSION AND FUTURE PERSPECTIVES

ELECTROCHROMIC DEVICE INCLUDING A Li⁺-BASED HYBRID ELECTROLYTE DOPED WITH AN IONIC LIQUID

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Amorphous di-urethane cross-linked poly(oxyethylene) (POE)/siloxane hybrid materials, designated as *di-urethanesils* (represented as d-Ut(600), where 600 indicates the average molecular weight of the polymer segment) doped with lithium triflate (LiCF₃SO₃) with compositions $\infty > n \ge 1$ (where n is the molar ratio of (OCH₂CH₂) repeat units per Li⁺) were reported by our group [1]. The host hybrid matrix d-Ut(600) incorporates POE chains with approximately 13 (OCH₂CH₂) repeat units. The sample with n = 1 (denoted as d-Ut(600)₁LiCF₃SO₃) exhibits the highest conductivity of the system at room temperature (approximately 7.4x10⁻⁵ Scm⁻¹) and displays excellent redox stability.

In the present work we have doped d-Ut(600)₁LiCF₃SO₃ with a commercial ionic liquid. This electrolyte was used in a prototype electrochromic device (ECD) with the glass/ITO/WO₃/electrolyte/NiO/ITO/glass configuration [2]. The average optical transmittance, color contrast, optical density and device response time associated with the coloring/bleaching process have been determined. The time stability of the ECD has been tested by chronoamperometry measurements. The bleaching/coloration kinetics have been quantified and the coloring efficiency has been calculated.



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Electrochromic behavior of NiO thin films deposited by e-beam evaporation at room temperature



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ABSTRACT

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Rigerords: Niclosi cold e Electroch romic devices Thermal evaporation Chromogenic materials In this work we report the mbe of thickness on electrochronic behavior of nickel oxide (NiO) films, deposited by a-basen evaporation at more temperature on ITO-coated glass. The structure and morphology of films with thicknesses between 100 and 500 nm were analyzed and then correlated with electrochronical response and transmitiance modulation when immessed in 0.5 M LiOo, \rightarrow VC electrochronical response and transmitiance modulation when immessed in 0.5 M LiOo, \rightarrow VC electrochronical response and transmitiance modulation when immessed in 0.5 M LiOo, \rightarrow VC electrochronical response and transmitiance modulation when immessed in 0.5 M LiOo, \rightarrow VC when the NiO exhibits an anodic coloration, maching for the thicken time time time transmittance modulation of 66X between colored and blacked state, at 630 nm, with a mise efficiency of 55 cm² C⁻¹. Wey fast switch between states was obtained, where coloration and blacking times are 3.6 s cm⁻² and 14 s cm⁻², mispetibre).

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1. Introduction

Bectrochromic (BC) materials are able to change their optical properties by the application of an electric potential [1]. Their optical absorption can be reversibly modified through ionic (or proton) insertion and charge compensating electrons allowing for adjustable color modulation and making possible its application in electrochromic devices. When considering inorganic materials this phenomenon can be observed in many oxides of transition metal elements, where two different types of coloration may occur depending on whether the material darkens under ion insertion (cathodic coloration) or ion extraction (anodic coloration) [2-4]. Tungsten trioxide (WO_k), the most studied electrochromic material [5,6] presents cathodic coloration so, in order to improve the optical modulation of an electrochromic window, it is relevant to study materials that present complementary coloration (anodic coloration) [7,8]. One good candidate is nickel oxide (NiO) that is a low cost material allowing for good cyclic reversibility, high coloration efficiency and good durability [9-11]. NiO presents a brownish color on the colored state and it is highly transparent on the bleached state [12,13]. If both NiO and WO, are combined in the same electrochromic device it is possible to improve the transmittance modulation making them very attractive for applications on smart windows or displays to be used in automobiles,

buildings or airplanes [14–16]. These devices can even be incorposated in thermal sensitive substrates (e.g. paper) due to the low temperature deposition process required [17,18].

There are several reports on NiO thin films for electrochromic applications obtained by different physical or chemical deposition techniques. Among the physical routes known, sputtering and resistive thermal evaporation both have been often used [3,19,20]. In most of these works usually NiO requires a post-deposition annealing treatment [9,11,21,22], being known few reports on non-annealed NiO films aiming their use as electrochromic material [20,23]. In this work we report the electrochromic behavior of evaporated NiO layers without any intentional substrate heating or post-deposition treatment. Moreover, we have focused the present work an the role of the thickness of NiO films on the morphology, structure and electrochromic properties. The films were tested on a nonaqueous solution of 0.5 M LICIO4-PC as this electrolyte is compatible with both WO₈ and NiO turning possible in future work the development of electrochromic windows with a ITO/ WO,/LICIO,-PC electrolyte/NIO/ITO structure. Also, due to the small size of a Li⁺ containing electrolyte the insertion/extraction kinetics is faster than that of OH⁻⁻ ions [24].

2. Experimental

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0927-0248 § - see front matter © 2013 Elsevier B.V. All rights reserved. http://dx.doi.org/10.0016/j.aoi.mat.2013.08.024 NO thin films were deposited on indium tin oxide-coated glass (ITO from Xin Yan Technology with a sheet resistance of $10 \,\Omega$ /m and a transmittance in the visible region of 85%) by e-beam



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THANK YOU!

